

PRODUCT DESCRIPTION

A premium quality low VOC rust preventative alkyd gloss enamel suitable for the protection of metal surfaces only.

INTENDED USES

Offers a tough, durable finish for residential and commercial applications and is ideal for safety equipment and pipe identification. Provides excellent protection to metal surfaces.

PRACTICAL INFORMATION FOR DEVGUARD 4309

Color	White, custom and ready-mix colors
Gloss Level	High Gloss
Volume Solids	52%
Typical Thickness	1.6-2 mils (40-50 microns) dry equivalent to 3.1-3.8 mils (77-96 microns) wet
Theoretical Coverage	463 sq.ft/US gallon at 1.8 mils d.f.t and stated volume solids 11.60 m ² /liter at 45 microns d.f.t and stated volume solids
Practical Coverage	Allow appropriate loss factors
Method of Application	Airless Spray, Roller, Air Spray, Brush
Drying Time	

Temperature	Touch Dry	Hard Dry	Overcoating Interval with recommended topcoats	
			<i>Minimum</i>	<i>Maximum</i>
77°F (25°C)	6 hours		16 hours	Extended ¹

¹ See International Protective Coatings Definitions & Abbreviations

REGULATORY DATA

Flash Point	106°F (41°C)
Product Weight	10.0 lb/gal (1.2 kg/l)
VOC	3.16 lb/gal (379 g/lit) EPA Method 24

See Product Characteristics section for further details

SURFACE PREPARATION

All surfaces must be sound, dry, clean, and free of oil, grease, dirt, loose and flaking paint and other foreign substances.

New Surfaces:

Steel

Best results are obtained over a surface abrasive blasted to commercial blast cleanliness (SSPC-SP6) or ISO 8501-1:2007 Sa2. Performance over hand or power tool cleaned surfaces is dependent on the degree of cleaning. Prime with this product or Devguard 4141 or 4360 primers.

Galvanized Metal and Aluminum:

Ensure that the surface is thoroughly clean and dry and free of any white zinc salts. Prime galvanized metal with Devguard 4360 and aluminum with Devguard 4141 or 4360 primers.

Previously Painted Metal Surfaces:

Wash to remove contaminants. Rinse thoroughly with water and allow to dry. Dull glossy areas by light sanding. Remove sanding dust. Remove loose paint. Scrub heavy chalk exterior areas and overhead areas such as eaves with soap and water. All existing mildew must be removed by washing with a solution of 16 oz (473 ml) liquid household bleach and two oz (59 ml) non-ammoniated liquid detergent per gallon (3.785 litres) of water. Rinse surfaces clean with water and allow to dry for 24 hours. All areas failed by rusting, peeling, blistering, etc., must be wire brushed and scraped to remove all loose or loosely adhering material. Prime bare areas with primer specified under New Surfaces. For optimum performance in more corrosive areas, entire surface should be abrasive blast cleaned and primed with this product or Devguard 4141 or 4360 primers. Surfaces in good condition generally may be done with one coat of this product.

APPLICATION

Mixing	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.	
Airless Spray	Suitable	Use a 13 thou (0.33mm) tip size and adjust pressure as needed.
Brush	Recommended	
Roller	Recommended	
Thinner	Do not thin	
Cleaner	Mineral Spirits or VM&P Naphtha	
Work Stoppages	Do not allow material to remain in hoses, gun or spray equipment. Thoroughly flush all equipment with mineral spirits or VM&P Naphtha. Partially filled containers may show surface skinning and/or a viscosity increase of the material after storage.	
Clean Up	Clean all equipment immediately after use with mineral spirits or VM&P Naphtha. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.	
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.	

**PRODUCT
CHARACTERISTICS**

Advantages:

- Durable high gloss finish
- High solids and low VOC
- Interior or exterior usage
- Protects against atmospheric corrosion
- Excellent flow and leveling
- High hiding
- Washable and scrubbable
- Good abrasion resistance
- Easy application by brush, roll or spray
- Excellent resistance to grease, oil and water

For best opacity, tint primers toward finish coat color. Certain shades of yellow, orange, pink and red may require multiple coats.

Important: Alkyd or oil-based enamels may yellow in time in the absence of light, especially sunlight.

Do not apply if temperature is less than 40°F (4°C), relative humidity exceeds 85% or temperature is within 5°F (3°C) of the dew point.

Surfaces coated with this product may become slippery when wet. For additional slip resistance in areas of pedestrian traffic, add one pound per gallon of coarse pumice or other texturing material.

When applying Devguard 4309 by brush or roller, it may be necessary to apply multiple coats to achieve the required film build and uniform opacity.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in color and normal manufacturing tolerances.

**SYSTEMS
COMPATIBILITY**

The following primers are recommended for Devguard 4309:

Devguard 4141
Devguard 4180
Devguard 4360

ADDITIONAL INFORMATION

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at www.international-pc.com:

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

SAFETY PRECAUTIONS

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

PACK SIZE	Unit Size	Vol	Pack
	1 US gal	1 US gal	1 US gal
	5 US gal	5 US gal	5 US gal
For availability of other pack sizes contact International Protective Coatings			
SHIPPING WEIGHT	Unit Size		
	1 US gal		11 lb
	5 US gal		54 lb
STORAGE	Shelf Life	12 months minimum at 77°F (25°C). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.	

Disclaimer

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local International Paint representative that this data sheet is current prior to using the product.

This Technical Data Sheet is available on our website at www.international-marine.com or www.international-pc.com, and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.

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